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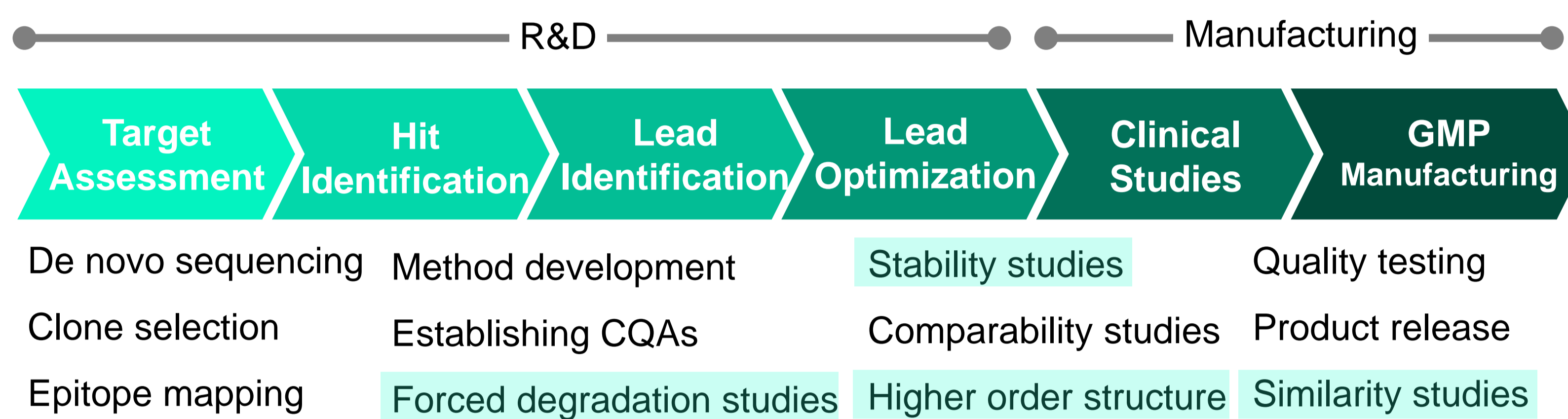
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SUMMARY

- VHH* antibodies are attracting attention as next-generation modalities
- Higher-order structure (HOS) is a critical quality attribute (CQA) responsible for VHH antibody functions
- CD spectroscopy is a suitable technique for protein HOS assessment

*Variable domain of heavy chain antibodies

R&D and Manufacturing Scheme for Therapeutic Antibodies

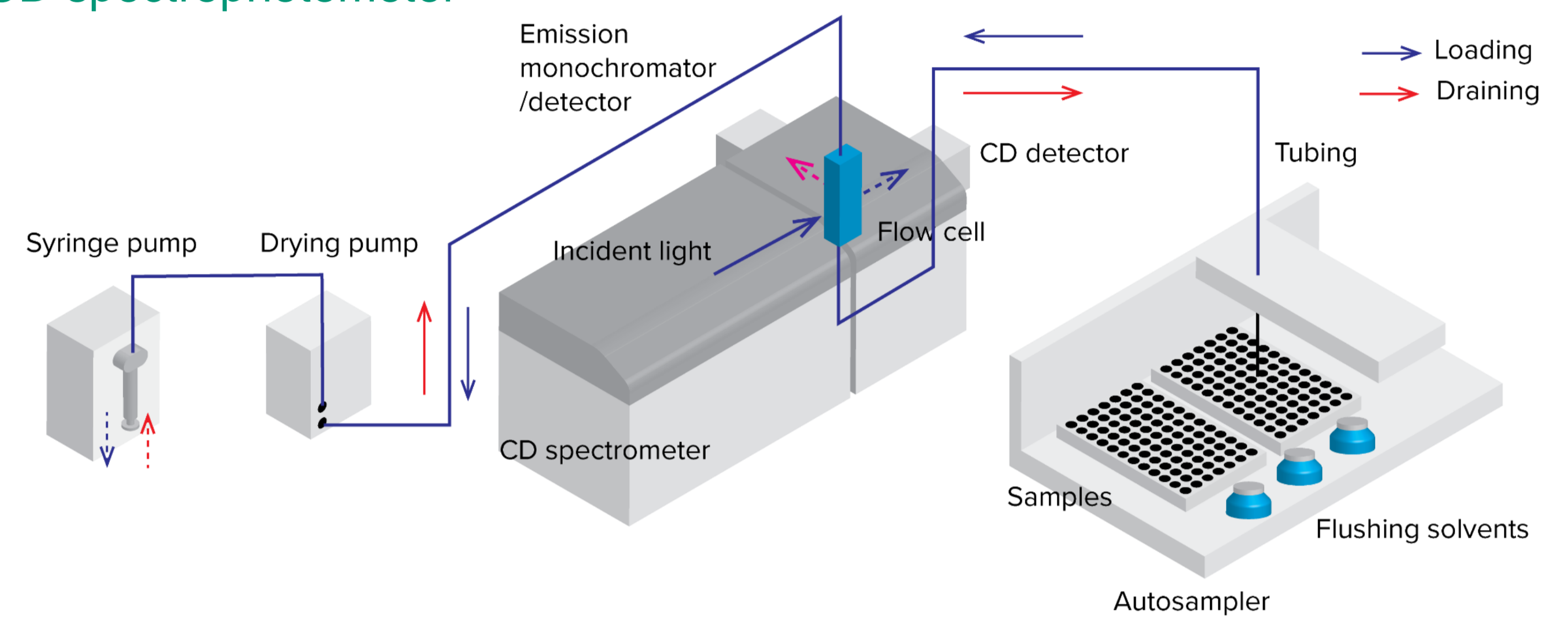


INSTRUMENT



J-1000 series CD spectrophotometer

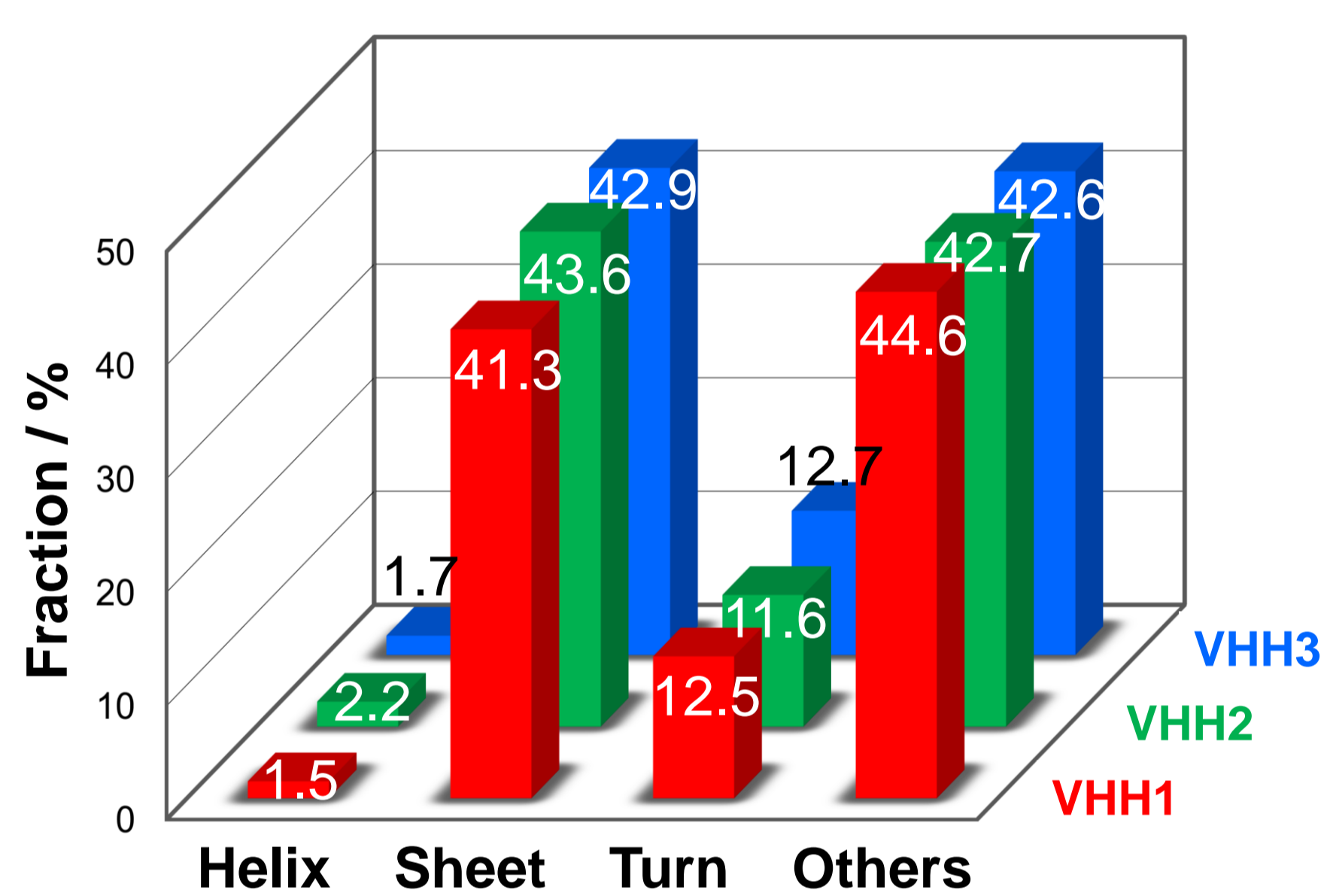
- Protein secondary and tertiary structure
- Wide protein concentration range
- Simple measurement/analysis procedures



Schematic diagram of automated screening system

1. SECONDARY STRUCTURE STUDY

Secondary Structure Fractions

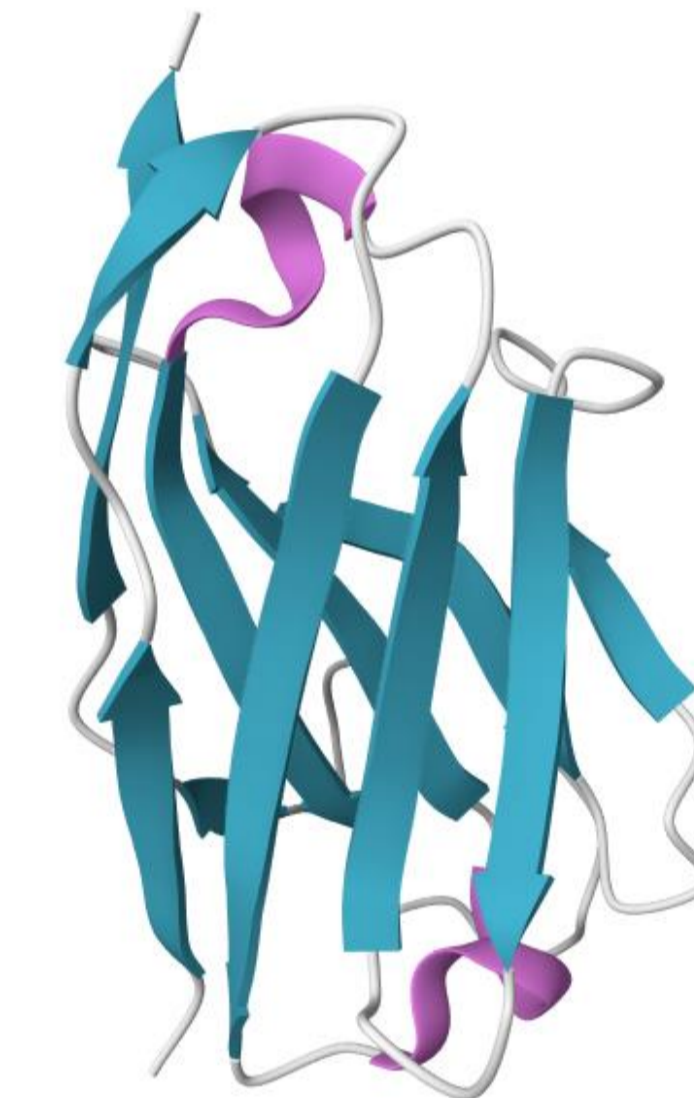


Secondary structure compositions of anti-SARS-CoV-2 VHH antibodies (VHH1, VHH2, and VHH3, prepared with different sequence) were estimated from their CD spectra using BeStSel, a high-performance algorithm developed by Dr. József Kardos and Dr. András Micsonai (<https://bestsel.elte.hu>)⁽²⁻⁵⁾. The VHH antibodies were provided by RePHAGEN Co., Ltd (<https://rephagen.com/en/>).

STRUCTURE OF



Crystal structure of VHH

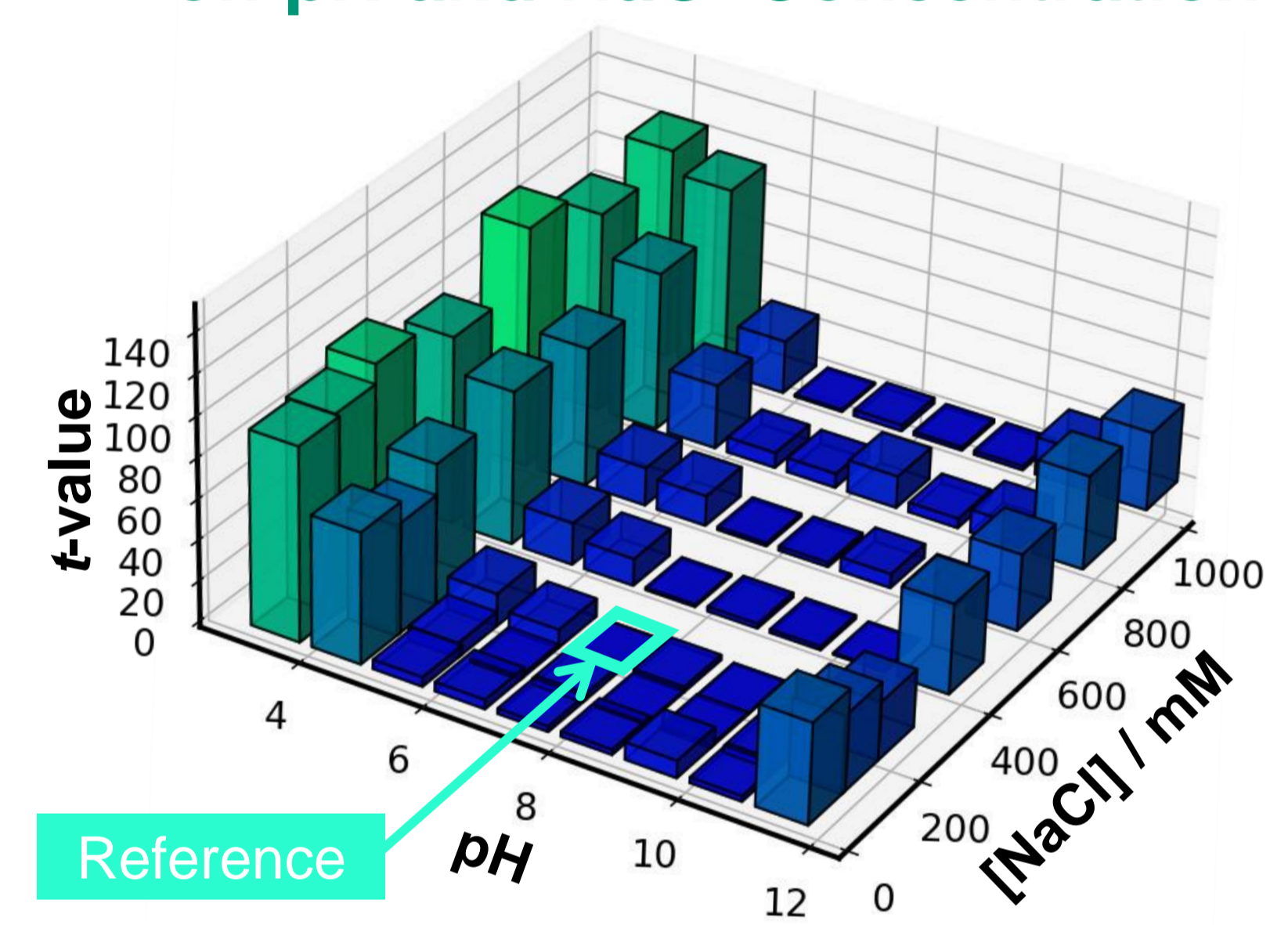


VHH ANTIBODIES

3. STABILITY STUDY

pH AND SALT CONCENTRATION

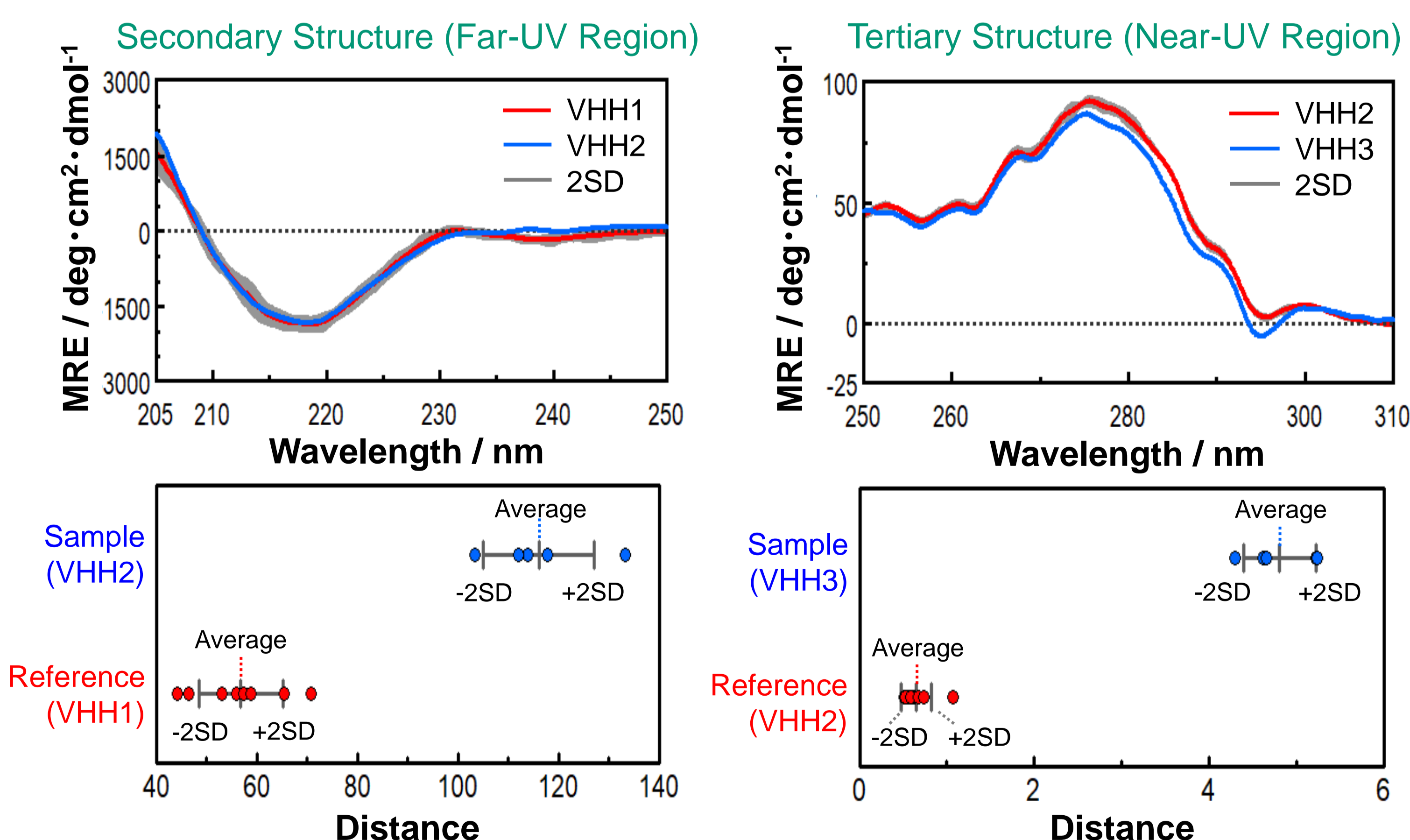
Dependence of Spectral Change on pH and NaCl Concentration



Spectral change in anti-HSA VHH antibody (VHH4) was statistically evaluated using the JASCO qHOS program. A VHH4 at pH 7 and NaCl concentration of 200 mM was set as a reference. The CD spectral change between the reference and VHH4s under different combinations of pH and NaCl concentrations was quantified by *t*-values. The larger *t*-value is, the more spectral difference they show.

2. SIMILARITY STUDY

CD Spectra and Similarity Test (TOST) Results

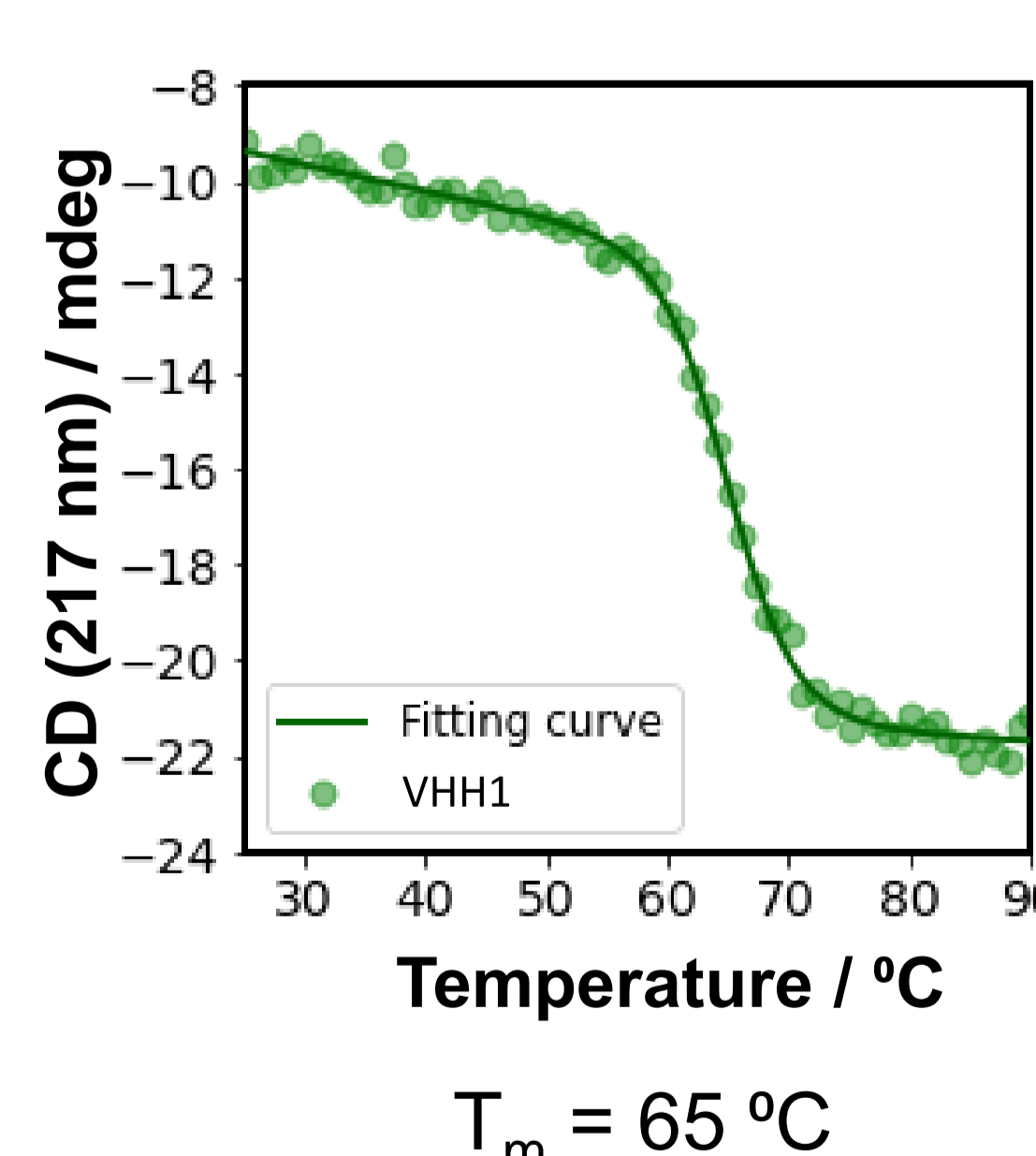


Similarities between anti-SARS-Cov-2VHH antibodies with different sequences were statistically evaluated from their CD spectral shapes using JASCO qHOS program⁽⁷⁾. TOST (two one-sided *t*-test) was used to determine whether there was equivalence between two different VHH antibodies.



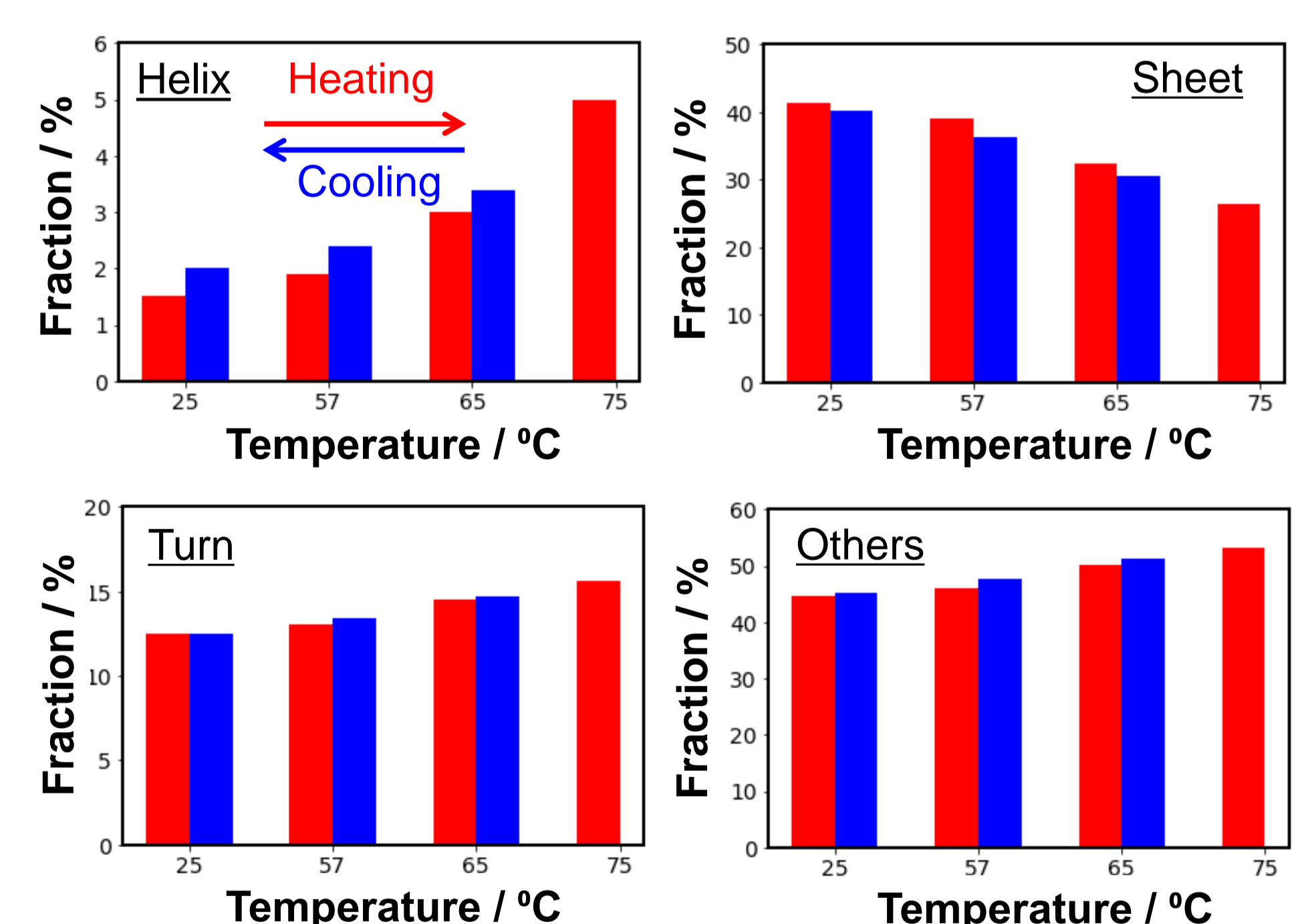
HEAT

Denaturation Curve



- Melting temperature (T_m) of VHH1 was calculated from the CD denaturation curve to check the thermal stability. The CD signal at 217 nm is originated from β -sheets.
- Refolding ability of VHH1 was assessed by monitoring changes in secondary structure fractions while increasing and decreasing the temperature.

Changes in Secondary Structure Fractions



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